



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) **EP 1 219 555 A1**

(12)

## EUROPEAN PATENT APPLICATION

(43) Date of publication:  
03.07.2002 Bulletin 2002/27

(51) Int Cl.7: B65H 19/22, B65H 19/30

(21) Application number: 01205021.7

(22) Date of filing: 20.12.2001

(84) Designated Contracting States:  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE TR  
Designated Extension States:  
AL LT LV MK RO SI

(72) Inventor: Gambini, Giovanni  
56124 Pisa (IT)

(74) Representative: Zanardo, Giovanni et al  
Ing. Barzanò & Zanardo  
Milano S.p.A.,  
Via Borgonuovo 10  
20121 Milan (IT)

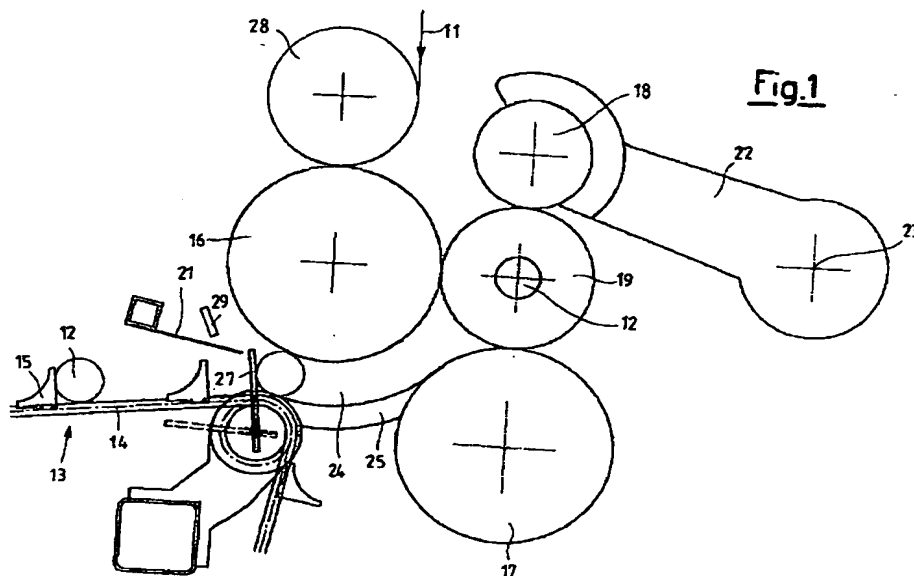
(30) Priority: 27.12.2000 IT MI000719

(71) Applicant: Gambini, Giovanni  
56124 Pisa (IT)

(54) **Re-reeling device for forming a roll of paper in a re-reeling machine**

(57) A re-reeling device for forming a roll of paper in a re-reeling machine comprising, on a frame, three rollers (16, 17, 18) having mutually parallel axes that are perpendicular to the direction of feed of the paper (11), in which two winding rollers, a bottom one (17) and a top one (16), supported on the frame, co-operate with a third roller (18) that maintains a certain pressure on a roll of paper or log being formed, where the third roller

(18) is carried by a pair of arms (22) which can oscillate with respect to the frame, the paper (11) that is being wound passing on one of the two rollers, and the finished roll or log (19) coming out of an outlet aperture or gap (30) identified between the bottom roller and the third roller, the cores (12) for said rolls being fed, one after another, by a pusher (15) and being introduced into a calibrated channel (24) made underneath the top roller (16).



**Fig.1**

REST AVAILABLE COPY

EP 1 219 555 A1

## Description

[0001] The present invention relates to a re-reeling device for forming a roll of paper in a re-reeling machine.

[0002] It is known that in machines or assemblies for winding paper for domestic use, in particular paper subsequently to be used as toilet paper, wipes, serviettes, handkerchiefs and the like, there are provided elements that guide the incoming paper and control proper winding thereof onto a core to produce a finished roll referred to as "log".

[0003] It is likewise known that such machines, known as re-reeling machines, usually have two winding rollers and a third pressure roller. It is evident that the two former rollers bring about winding of the paper into a roll, which progressively grows in diameter, whilst the third roller, in addition to co-operating in this winding operation, maintains a certain pressure on the roll or log to make sure that it is wound in a compacted way.

[0004] In general, the two rollers have a position that is fixed with respect to the frame and support the log, drawing along the paper, whilst the third roller, acting as pressure roller, exerts pressure on the log being formed and hence determines the diameter of the finished product.

[0005] In order to do so, the third roller, or "pressure roller", is supported at opposite ends of at least one pair of arms that are pivoted to the frame. The third roller can thus oscillate according to a curved direction about the pivoting axis of the arms, and the pressure exerted thereon can be controlled by means of a sensor.

[0006] In general, there exist problems of feeding of the internal core of the roll into the machine, as well as problems of separation of the finished roll and positioning of the leading end of the incoming paper on the new core.

[0007] For example, in the Italian patent No. 1 262 046, a special arrangement is envisaged of a means for interrupting the ribbon-like material that co-operates with means for feeding along a channel, between a position of insertion of a new core and a groove or outlet gap for the core between the three rollers so as to enable the roll of paper to be wound.

[0008] The arrangement of this means for interrupting passage of the ribbon-like material involves a somewhat complicated synchronization between the parts and does not enable the re-reeling operation to be accelerated.

[0009] A purpose of the present invention is thus to provide a re-reeling device for forming a roll of paper in a re-reeling machine which will overcome the problems referred to above and which can operate in an optimal way even in the absence of the interruption means mentioned previously.

[0010] Another purpose of the present invention is to provide a device that will be able to overcome the operating problems of synchronization between the said interruption means and the acceleration of the pressure

roller.

[0011] Yet a further purpose of the invention is that of providing a device which, whilst solving the problems referred to above, is at the same time able to reduce squeezing of the outgoing finished roll or log to a minimum.

[0012] These purposes according to the present invention are achieved by providing a re-reeling device for forming a roll of paper in a re-reeling machine as specified in Claim 1.

[0013] Further, more detailed, characteristics are presented in the subsequent claims.

[0014] The characteristics and advantages of a re-reeling device for forming a roll of paper in a re-reeling machine will emerge more clearly from the ensuing description provided by way of non-limiting example, with reference to the attached schematic drawings, in which:

- Figure 1 is a schematic side elevation view of the re-reeling device for forming a roll of paper in a re-reeling machine built according to the present invention; and
- Figure 2 is a side elevation view similar to that of Figure 1 in a subsequent operating step of the device.

[0015] With reference to the figures referred to above, there is shown a central part of a machine for winding paper 11, in particular paper to be used as toilet paper, wipes, serviettes, handkerchiefs and the like, in which there is set the re-reeling device for forming a roll of paper in a re-reeling machine according to the present invention. In general, the paper 11 that is fed in is paper made up of one or more combined ribbons, once the latter have been unrolled from respective rolls (not shown).

[0016] In particular, the paper in the form of a ribbon 11, which comes off a large roll (not shown), must be wound onto a central tubular core 12, the cores 12 being fed in one after another by means of a special pusher assembly 13.

[0017] In fact, the pusher assembly 13 comprises, for example, chains 14, which are parallel to one another (only one of these is shown in the figure) and on which pushers 15 are arranged, which are set at a distance apart from one another and pick up the cores from a magazine (not shown).

[0018] The said pusher assembly 13, which carries the tubular cores 12, is set facing an arrangement of three rollers 16, 17 and 18, which guide the incoming continuous ribbon of paper 11 and control it so that it winds properly onto the aforesaid core 12 to form a finished roll of a given size, commonly referred to as "log" and designated by 19.

[0019] It can be immediately noted from the figure that the three rollers 16, 17, and 18 have mutually parallel axes, which are perpendicular to the direction of feed of the paper 11. Of the aforesaid three rollers two are for

BEST AVAILABLE COPY

winding, a bottom one 17 and a top one 16, and these both co-operate with the third roller 18.

[0020] The rollers 16 and 17, which rotate fixed with respect to a frame of the machine, form between them an intake aperture or gap 20. This intake gap 20 is used for receiving the aforesaid core 12, which is carried by the pusher assembly 13, and, in order to block the core 12 in this position, there is provided a compliant blocking element 21. In addition, it is also possible to provide a dispenser element 29 for dispensing adhesive.

[0021] The third roller 18, which, as has been said, co-operates with the two rollers 16 and 17 for winding the paper 11, also maintains a certain pressure on the roll or log being formed, to ensure proper winding of the paper. The said roller 18, known as "pressure roller", is supported at opposite ends of at least one pair of arms 22 (only one of these arms being represented in the figure), which are pivoted in 23 to the frame. The third roller 18 is thus able to oscillate about the pivoting axis 23 of the arms and undergoes a control of the pressure that acts thereon by means of a sensor or similar element (not shown).

[0022] Furthermore, an outlet aperture or gap 30 is identified, provided between the bottom roller 17 and the third roller, or pressure roller, 18.

[0023] According to the present invention, the cores 12, which pass through the intake gap 20, identified between the top roller 16 and the bottom roller 17, are inserted into a calibrated channel 24 that is defined by curved elements 25, set side by side (only one of these being illustrated in the figure), designed to be inserted at least partially, by means of their ends, within channels or grooves 26 made in the bottom roller 17. The bottom roller 17 may in any case also be smooth, and the said curved elements in this case rest on the surface thereof.

[0024] As has been said, the channel 24 is calibrated, it being similar in size to the outer diameter of the core 12.

[0025] In addition, a second pusher 27 is provided, of a rotating or oscillating type, which co-operates in inserting the core 12, possibly provided with adhesive, within the channel 24.

[0026] The interference between the core 12 and the paper 11 wound on the top roller 16 above the channel 24 enables the paper, once the pressure roller 18 has accelerated and torn the trailing end of a finished roll 19, to bring about winding of the leading end of the paper 11 directly. This means that as soon as the acceleration of the pressure roller 18 has torn the trailing end of a finished roll 19, a new core 12 is inserted into the calibrated channel 24. This new core 12, which may possibly be, but is not necessarily, provided with a line of adhesive on a generatrix of its surface, is inserted into the calibrated channel 24, as a result of its sliding on the curved elements 25 and also as a result of the action of the second rotating or oscillating pusher 27.

[0027] Figure 1 shows a first step in which the three rollers 16, 17 and 18 support an almost finished roll,

whilst at the intake gap 20 there is set a new core 12 that is ready to be introduced, also with the possible aid of the second oscillating pusher 27, which brings about yielding of the compliant blocking element 21, thus releasing the core 12.

[0028] Acceleration of the pressure roller 18 brings about acceleration and tearing of the trailing end of the finished roll 19. Then the new core 12 enters the channel 24, the said core being supported by the curved elements 25.

[0029] The calibrated dimensions of the channel 24 enable rotation of the core 12 and adhesion of the leading end of the paper 11, when this reaches the top roller 16, on the core itself, the said adhesion possibly being improved also thanks to the adhesive.

[0030] There may possibly be provided another deviator roller 28, located above the top roller 16, which keeps the paper 11 stretched so that it cannot return backwards when it is torn by the pressure roller 18.

[0031] Figure 2 shows a different step of operation of the device, in which the finished roll or log 19 has been ejected from the outlet gap 30 provided between the bottom roller 17 and the third roller, or pressure roller, 18.

[0032] In the figure, the core 12 has moved almost to the end of the channel 24, with the leading end of the paper 11 wound on it, and is ready to pass between the three rollers 16, 17 and 18 so that winding of a new roll can be carried out. Furthermore, a new core 12 has already been brought by a pusher 15 up to the intake gap 20, ready to be inserted into the channel.

[0033] The foregoing makes it possible to eliminate the means of interruption of the ribbon-like material envisaged in the prior art, so simplifying the device considerably.

[0034] The particular structure of the device of the present invention, when incorporated into a machine designed for making rolls of paper, as has been said previously, makes it possible to have maximum functionality with minimum presence of working parts, thus accelerating the introduction of the cores up to a number that is twice the number currently introduced, and hence an important increase in the production of logs per unit time can be achieved.

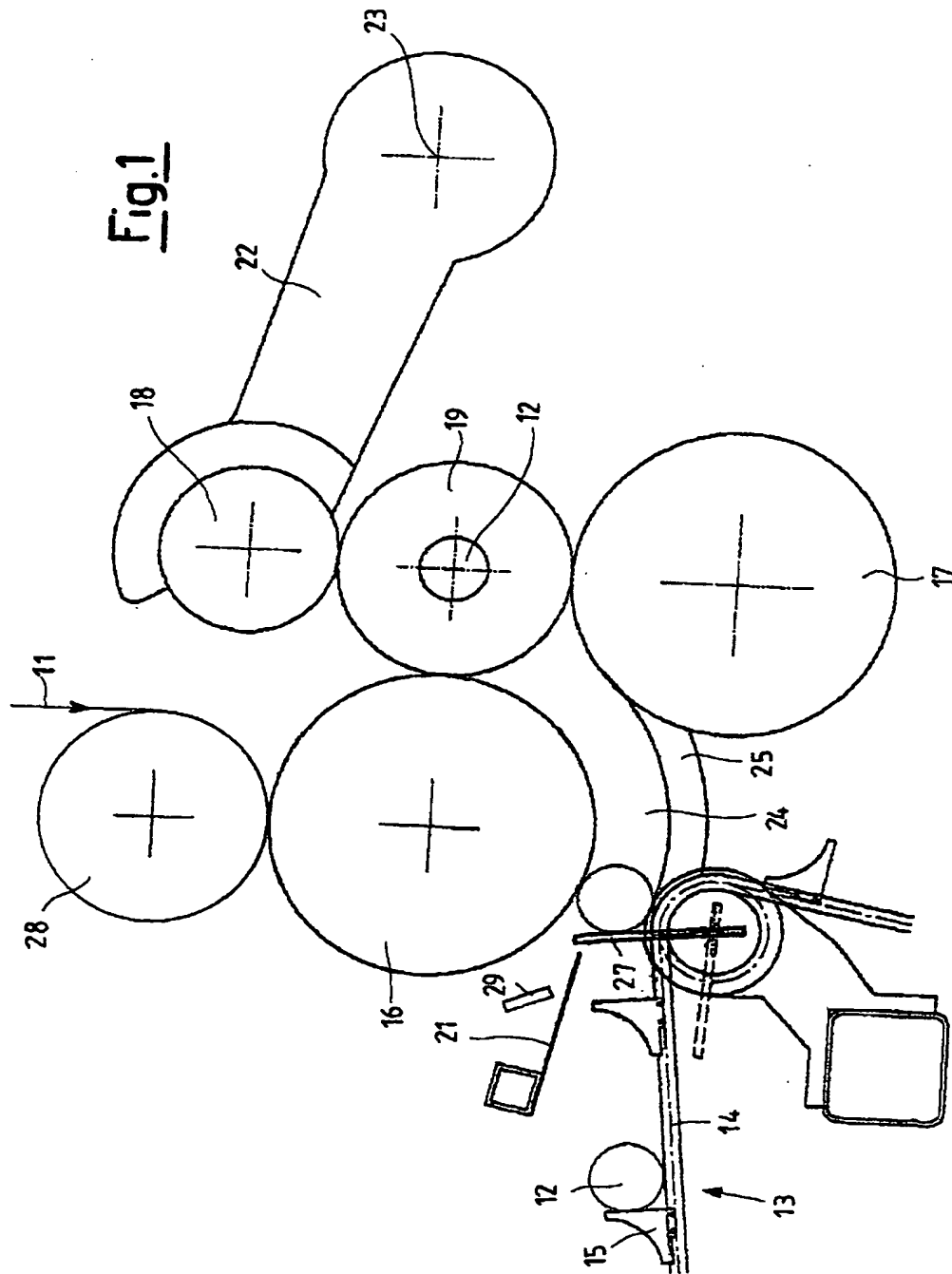
[0035] It is evident that the example of embodiment illustrated is only one of the possible embodiments. It may be understood that further examples of embodiments may be devised, all falling within the same innovative idea of the present invention.

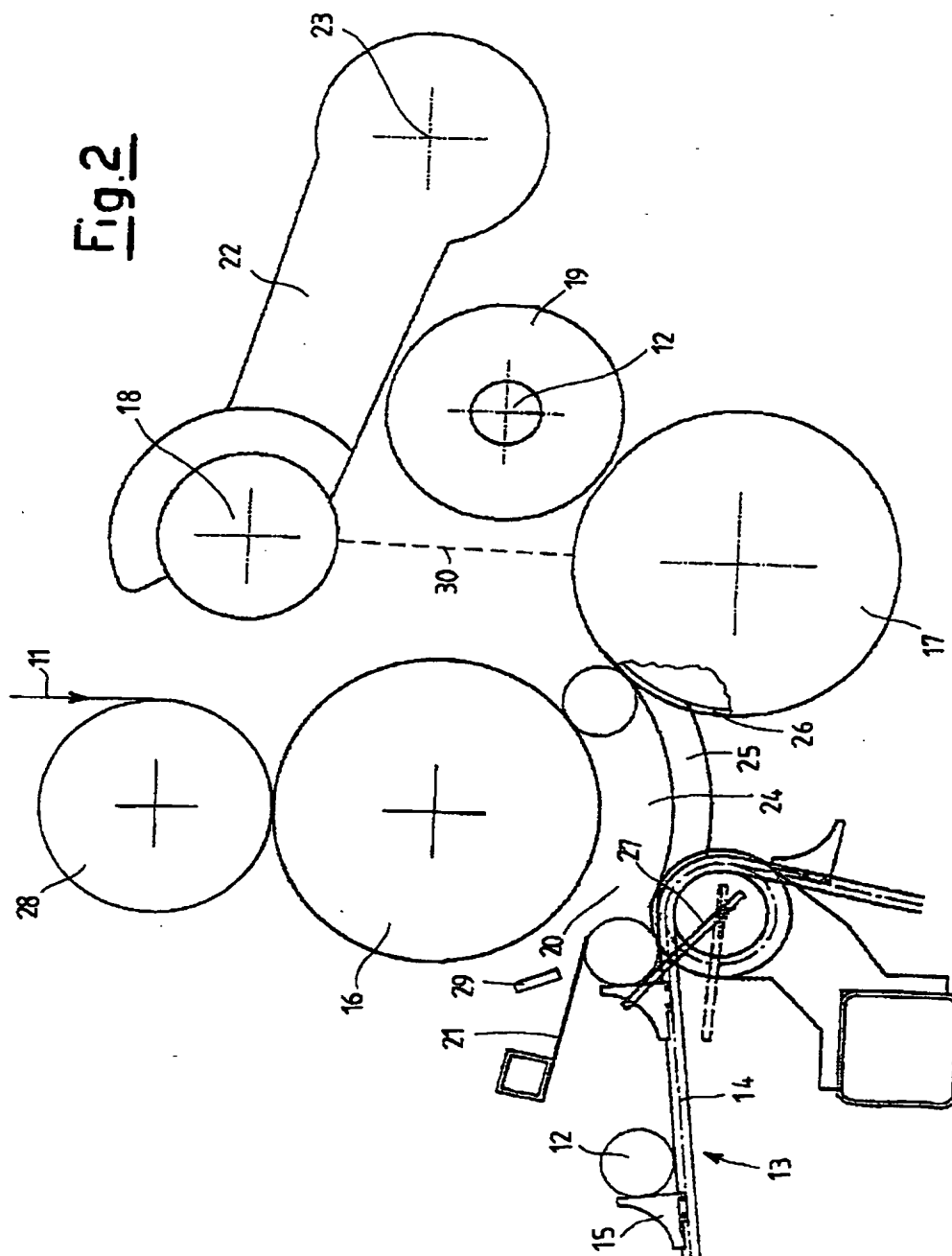
#### Claims

1. A re-reeling device for forming a roll of paper in a re-reeling machine comprising, on a frame, three rollers (16, 17, 18) having mutually parallel axes that are perpendicular to the direction of feed of the paper (11), in which two winding rollers, a bottom one (17) and a top one (16), supported on the frame,

co-operate with a third roller (18) that maintains a certain pressure on a roll of paper or log being formed, where the third roller (18) is carried by a pair of arms (22) which can oscillate with respect to the frame, the paper (11) that is being wound passing on one (16) of the two rollers, and the finished roll or log (19) coming out of an outlet aperture or gap identified between the bottom roller (17) and the third roller (18), the cores (12) for said rolls being fed, one after another, by a pusher assembly (13), characterized in that said cores (12) are introduced into a calibrated channel (24) made underneath the top roller (16).

2. The device according to Claim 1, characterized in that said calibrated channel (24) is identified by curved elements (25) arranged underneath said top roller (16).
3. The device according to Claim 2, characterized in that said curved elements (25) are set alongside one another and are designed to be inserted, at least partially by means of their ends, within grooves (26) made in said bottom roller (17).
4. The device according to Claim 1, characterized in that, in an area corresponding to an intake gap (20) in said channel (24), there is provided a pusher (27) that co-operates to insert one core after another (12) into said channel (24).
5. The device according to Claim 4, characterized in that said pusher (27) is of the rotating or oscillating type.
6. The device according to Claim 1, characterized in that, in an area corresponding to an intake gap (20) in said channel (24), there is provided a dispensing element for dispensing adhesive (29).
7. The device according to Claim 1, characterized in that, above said top roller (16), there is located a further deviating roller (28) that maintains the paper (11) stretched, so preventing it from returning backwards.
8. The device according to Claim 1, characterized in that, in an area corresponding to an intake gap (20) in said channel (24), there is provided a compliant blocking element (21) acting on a core (12) carried by a pusher (15) of said pusher assembly (13).





EP 1 219 555 A1



European Patent  
Office

EUROPEAN SEARCH REPORT

Application Number  
EP 01 20 5021

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
D,X	US 5 979 818 A (BIAGIOTTI GUGLIELMO ET AL) 9 November 1999 (1999-11-09) * the whole document *	1-6,8	B65H19/22 B65H19/30
Y	---	7	
Y	EP 0 853 060 A (ITALCONVERTING SRL) 15 July 1998 (1998-07-15) * column 1, line 30 - line 41; figure 1 *	7	
A	EP 0 524 158 A (PERINI FABIO SPA) 20 January 1993 (1993-01-20) * the whole document *	1-8	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B65H
The present search report has been drawn up for all claims			
Place of search <b>MUNICH</b>		Date of completion of the search <b>5 March 2002</b>	Examiner <b>Uh11g, R</b>
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

EPO FORM 1503 (03.02) (PSC001)

EP 1 219 555 A1

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 01 20 5021

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

05-03-2002

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5979818 A	09-11-1999	IT 1262046 B	18-06-1996
		AT 155111 T	15-07-1997
		AU 6512594 A	11-10-1994
		BR 9406100 A	19-12-1995
		CA 2158751 A1	29-09-1994
		CN 1119848 A , B	03-04-1996
		DE 69404142 D1	14-08-1997
		DE 69404142 T2	19-02-1998
		EP 0694020 A1	31-01-1996
		ES 2105683 T3	16-10-1997
		FI 954449 A	11-10-1995
		GR 3024079 T3	31-10-1997
		IL 108955 A	12-09-1996
		WO 9421545 A1	29-09-1994
		JP 2948908 B2	13-09-1999
		JP 8507997 T	27-08-1996
		KR 202226 B1	15-06-1999
		PL 310797 A1	08-01-1996
		RU 2118936 C1	20-09-1998
EP 0853060 A	15-07-1998	IT M1970031 A1	10-07-1998
		DE 69707254 D1	15-11-2001
		EP 0853060 A1	15-07-1998
		US 6098916 A	08-08-2000
EP 0524158 A	20-01-1993	IT 1240907 B	21-12-1993
		AT 103260 T	15-04-1994
		BR 9202652 A	16-03-1993
		CA 2073607 A1	17-01-1993
		DE 69200075 D1	28-04-1994
		DE 69200075 T2	25-08-1994
		EP 0524158 A1	20-01-1993
		ES 2054528 T3	01-08-1994
		IL 102457 A	27-11-1995
		JP 5278909 A	26-10-1993
		KR 9502516 B1	21-03-1995
		US 5368252 A	29-11-1994

EPO FORM P058

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82